Tune Loading Instructions

Items Needed: AUTOCAL, OBD2 cable.

WARNING: DO NOT SELECT FORMAT FILE SYSTEM. This will result in deleting the tune files. Aftermarket electronics (boost fooler, pressure boxes, etc.) should be removed. They will produce a negative impact on the trucks performance with the AUTOCAL.

If any other tuner has been installed prior to installation, truck must be returned to stock.

2007.5-2012 6.7L Cummins

Note: Vehicle should be programed before EGR or DPF are Removed.

Installation:

1. Turn the key to the run position (leave truck off).
2. Plug the AUTOCAL into truck using the OBD cable.
3. Read the User agreement, Press Checkmark
4. Select **Tuning Tool,** Press Checkmark
5. Select **Tuning,** Press Checkmark
6. Select **Program Full,** press Checkmark
7. Scroll through tunes to Boot RSA File. (Must be loaded first) File Name will “CM2100” or “CM2200”
8. Follow the on screen instructions. Press checkmark for remainder of the questions.
9. Once the AUTOCAL has finished flashing the screen will read Turn Ignition Off Now.
10. Turn off ignition, press checkmark.
11. Wait for countdown to end.
12. Turn the key to the run position (leave truck off).
13. Select **Tuning Tool,** Press Checkmark
14. Select **Tuning,** Press Checkmark
15. Select **Program Full**, Press Checkmark
16. Scroll through tunes to CSP5 or Single Truck File. (typical file name will be “CSP5 “your vin”” or “50hp “your vin””).
17. Follow the on screen instructions. Press checkmark for remainder of the questions.
18. Once the AUTOCAL has finished flashing the screen will read Turn Ignition Off Now.
19. Turn off ignition, press checkmark.
20. Wait for countdown to end.
21. It is now okay to start vehicle.
22. Please make sure throttle valve and EGR are unplugged.

For additional Tech support, please contact ART Tuning at:
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